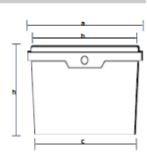
Upper diameter (inside): 213,7 mm (b) Upper diameter (with flange): 225,3 mm (a) Upper diameter (with handles): 224,0 mm Bottom diameter (external lid): 194,5 mm (c) Height (with lad for foiling): 193,7 mm Nominal capacity: 5 000 ml Total capacity: 5 500 ml

Container weight: 143,8 g
Handle weight (strap): 5,5 g (standard)
Handle weight (PP): 8 g (optional)
Handle weight (metal): 20,3 g (optional)
Weight tolerance: +/- 5%
Dimension tolerance: +/- 1mm





DECORATION

	Dry offset (up to 6 colors)	IML
Width (B):	650 mm	643,0 mm
Height (H):	135 mm	169,5 mm
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Detailed die cutter of IML label is available after contact with the Sales Department

LIDS



Name: P-05LB/1
Folling: NO
Weight: 35 g
IML: YE8
Offset: NO

Name: P-05LB/2
Folling: NO
Weight: 32 g
IML: YES
Offset: NO

RAW MATERIAL / TRANSPORT AND WAREHOUSING

- Buckets and lids are made of polypropylene (pp)
- . Warehousing: In the case of stacking pallets with filled containers put weight uniformly, using for example proper separators.
- Filling and closing conditions: max. content temperature during filling 95°C, during stacking content temperature should be lower than 45°C. Put not more than 2 warm containers in the stack. When temperature decrease to 25°30° containers are characterized by optimal rigidity and mechanical parameters allowing stacking for maximal static load as below.
- Load on the lower container:

Static (T<23°C): < 35 kg Transparent containers < 28 kg

- Transportation of filled containers: Containers may be stacked to the 66% of maximal static load.
- . Paletizing of containers: Product with density 1,0 g/cm3 according to the customer practice giving consideration to the mentioned earlier values.
- . All materials and dies used to produce container or ild designed for the food sector are approved for food contact.
- This guarantee is valid 12 months from date of delivery. During this time, the package should be used. All packages from a single pallet should be used immediately after unpacking.
- Manufacturer is not responsible for container deformation because of stacking of single pallets or putting on them an extra load.

PALLETIZATION FILLED CONTAINERS PALLETIZATION AT DELIVERY STANDARD COLOURS 5 6 5 5 5 (5) 5 (5 3425 C top view 5 (5 (5 (5) 5 5 5) 900 units / pallet PANTONE packaging: hood or bag 107 C side view The product is available in white, transparent or lored according to customer specifications

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